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| --- | --- |
| Date |  |
| Location |  |
| Completed by |  |

| OK = Satisfactory | AN = Action Needed | N/A = Not Applicable | | **OK** | **AN** | **N/A** |
| --- | --- | --- | --- | --- |
| 1 | Moving chains and gears are properly guarded. |  |  |  |
| 2 | The operator and workers in the machine area are protected from hazards created at the point of operation, ingoing nip points, rotating parts, flying chips, and sparks. |  |  |  |
| 3 | Operators use special hand tools for placing and removing material where needed to protect their hands. |  |  |  |
| 4 | Machine guards are secured and arranged so they do not cause a hazard while in use. |  |  |  |
| 5 | Revolving drums, barrels, and containers are guarded by an enclosure that is interlocked with the drive mechanism so that revolution cannot occur unless the guard enclosure is in place. |  |  |  |
| 6 | Fan blades are protected with a guard having openings no larger than 1/2" when operating within 7’ of the floor or working level. |  |  |  |
| 7 | Pulleys and belts within 7’ of the floor or working level are properly guarded. |  |  |  |
| 8 | Workers are trained on safe methods of machine operation. |  |  |  |
| 9 | A program is in place for regular safety inspections of machinery and equipment. |  |  |  |
| 10 | All machinery and equipment is kept clean and properly maintained. |  |  |  |
| 11 | A power shut-off switch is provided within reach of the operator’s position at each machine. |  |  |  |
| 12 | Hazardous energy to machines and equipment can be locked out for servicing and maintenance. |  |  |  |
| 13 | Foot-operated switches are guarded or arranged to prevent accidental actuation by a person or falling object. |  |  |  |
| 14 | Emergency stop buttons are colored red. |  |  |  |
| 15 | Splash guards are mounted on machines that use coolant to prevent the coolant from reaching workers. |  |  |  |
| 16 | Provisions are made to prevent machines from automatically starting when power is restored after a power failure or shutdown. |  |  |  |
| 17 | Radial arm saws are arranged so that the cutting head gently returns to the back of the table when released. |  |  |  |
| 18 | Abrasive grinders have safety guards that cover the spindle, nut, and flange projections; the guards are mounted to maintain proper alignment with the wheel; and the strength of the fastenings exceed the strength of the guards. |  |  |  |
| 19 | The adjustable tongue on the top side of the grinder is used and kept adjusted to within 1/4” of the wheel. |  |  |  |
| 20 | Vertical or Right Angle Head portable grinder safety guards are located between the operator and wheel during use, and have a maximum exposure angle of 180 degrees. |  |  |  |

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| Action Needed Items and Additional Notes: |
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