

MACHINE GUARDING CHECKLIST

Date	
Location	
Completed by	

OK = Satisfactory | AN = Action Needed | N/A = Not Applicable **OK** **AN** **N/A**

1	Moving chains and gears are properly guarded.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
2	The operator and workers in the machine area are protected from hazards created at the point of operation, ingoing nip points, rotating parts, flying chips, and sparks.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
3	Operators use special hand tools for placing and removing material where needed to protect their hands.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
4	Machine guards are secured and arranged so they do not cause a hazard while in use.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
5	Revolving drums, barrels, and containers are guarded by an enclosure that is interlocked with the drive mechanism so that revolution cannot occur unless the guard enclosure is in place.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
6	Fan blades are protected with a guard having openings no larger than 1/2" when operating within 7' of the floor or working level.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
7	Pulleys and belts within 7' of the floor or working level are properly guarded.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
8	Workers are trained on safe methods of machine operation.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
9	A program is in place for regular safety inspections of machinery and equipment.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
10	All machinery and equipment is kept clean and properly maintained.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
11	A power shut-off switch is provided within reach of the operator's position at each machine.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

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12	Hazardous energy to machines and equipment can be locked out for servicing and maintenance.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
13	Foot-operated switches are guarded or arranged to prevent accidental actuation by a person or falling object.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
14	Emergency stop buttons are colored red.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
15	Splash guards are mounted on machines that use coolant to prevent the coolant from reaching workers.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
16	Provisions are made to prevent machines from automatically starting when power is restored after a power failure or shutdown.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
17	Radial arm saws are arranged so that the cutting head gently returns to the back of the table when released.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
18	Abrasive grinders have safety guards that cover the spindle, nut, and flange projections; the guards are mounted to maintain proper alignment with the wheel; and the strength of the fastenings exceed the strength of the guards.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
19	The adjustable tongue on the top side of the grinder is used and kept adjusted to within 1/4" of the wheel.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
20	Vertical or Right Angle Head portable grinder safety guards are located between the operator and wheel during use, and have a maximum exposure angle of 180 degrees.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

Action Needed Items and Additional Notes:

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